BARRE FORATE IN ACCIAIO INOSSIDABILE AISI 304 - AISI 316

DIAM. EST. 0 / + 2% (min. 1 mm)	DIAM. INT. 0 / + 2% (min. 1 mm)	PESO	Dimensioni garantite dopo sgrossatura*			
			Centratura esterna		Centratura interna	
mm	mm	Kg/m	mm	mm	mm	mm
32	20	4,23	31,0	22,0	30,0	
	16	5,11	31,0	18,0	30,0	
36	25	4,58	35,0	27,0	34,0	
	20	5,96	35,0	22,0	34,0	
	16	6,84	35,0	18,5	33,5	
40	28	5,53	39,0	30,0	38,0	
	25	6,51	39,0	27,0	38,0	
	20	7,89	39,0	22,5	37,5	
45	32	6,75	44,0	34,0	43,0	
	28	8,23	44,0	30,5	42,5	
	20	10,6	44,0	22,5	42,5	
50	36	8,08	49,0	38,0	48,0	
	32	9,75	49,0	34,5	47,5	
	25	12,2	49,0	27,5	47,5	
56	40	10,2	54,5	42,0	53,5	
	36	12,1	54,5	38,5	53,5	
	28	15,2	54,5	30,5	53,5	
63	50	10,0	61,5	52,0	60,5	
	40	15,5	61,5	42,5	60,5	
	36	17,4	61,5	38,5	60,0	
	32	19,1	61,5	34,5	60,0	
71	56	12,9	69,5	58,5	68,5	
	45	19,8	69,5	47,5	68,5	
	40	22,4	69,5	42,5	68,0	
	36	24,2	69,5	38,5	68,0	
75	40	26,1	73,5	42,5	72,0	
80	63	16,5	78,0	65,5	77,0	
	50	25,5	78,0	52,5	77,0	
	45	28,5	78,0	47,5	76,5	
	40	31,0	789,0	43,0	76,5	
85	45	33,8	83,0	48,0	81,5	
90	71	20,8	88,0	73,5	87,0	
	63	27,4	88,0	66,0	86,5	
	56	32,5	88,0	58,5	86,5	
	50	36,4	88,0	53,0	86,5	
95	50	42,3	93,0	53,0	91,0	
100	80	24,6	98,0	83,0	96,5	
	71	32,9	98,0	74,0	96,5	
	63	39,5	98,0	66,0	96,0	
	56	44,6	98,0	59,0	96,0	
106	80	32,5	103,5	83,0	102,5	
	71	40,8	103,5	74,0	102,0	
	63	47,4	103,5	66,0	102,0	
	56	52,5	103,5	59,0	102,0	

DIAM. EST. 0 / + 2% (min. 1 mm)	DIAM. INT. 0 / + 2% (min. 1 mm)	PESO	Dimensioni garantite dopo sgrossatura*			
mm	mm	Kg/m	mm	mm	mm	mm
112	90	30,4	109,5	93,0	108,5	92,0
	80	40,8	109,5	83,0	108,0	82,0
	71	49,2	109,5	74,0	108,0	72,5
	63	55,3	109,5	66,5	108,0	64,5
118	90	39,2	115,5	93,5	114,0	92,0
	80	49,6	115,5	83,5	114,0	82,0
	71	58,0	115,5	74,5	113,5	73,5
	63	64,5	115,5	66,5	113,5	64,5
125	100	38,4	122,5	103,5	121,0	102,0
	90	50,1	122,5	93,5	121,0	92,0
	80	60,5	122,5	83,5	120,5	82,0
	71	68,8	122,5	74,5	120,5	72,5
132	106	42,3	129,0	109,5	128,0	108,5
	90	61,5	129,0	93,5	127,5	92,0
	80	72,0	129,0	83,5	127,0	82,0
140	112	48,2	137,0	115,5	135,5	114,5
	100	63,8	137,0	104,0	135,5	102,0
	90	75,4	137,0	94,0	135,0	92,0
	80	85,9	137,0	84,0	135,0	82,0
150	125	47,8	147,0	129,0	145,5	127,5
	106	74,7	147,0	110,0	145,0	108,0
	95	88,3	147,0	99,0	145,0	97,0
	80	104,0	147,0	84,0	144,5	82,0
160	132	56,5	156,5	136,0	155,5	135,0
	122	72,1	156,5	126,0	155,0	12,5
	112	86,5	156,5	116,0	155,0	114,5
170	140	64,3	166,5	144,5	165,0	143,0
	130	80,8	166,6	134,5	165,0	133,0
	118	99,1	166,5	122,5	164,5	120,5
180	150	68,8	176,0	154,4	175,0	152,9
	140	86,6	176,0	144,5	174,5	143,0
	125	111,0	176,0	129,5	174,5	127,5
190	160	73,0	186,0	164,4	184,0	163,9
	150	92,4	186,0	155,0	184,0	153,0
	132	124,0	186,0	137,0	184,0	135,0
200	160	98,4	196,0	165,0	194,0	163,5
	150	117,0	196,0	155,0	194,0	153,0
	140	135,0	196,0	145,0	194,0	143,0
212	170	110,0	207,5	175,0	206,0	173,5
	130	183,0	207,5	135,0	205,0	132,5
224	180	122,0	219,5	185,5	217,5	184,0
	140	200,0	219,5	145,5	217,0	143,0
236	190	134,0	231,0	195,5	229,5	194,0
	150	218,0	231,0	156,0	228,5	153,0
250	200	154,0	245,0	206,0	243,0	204,0

AISI	DIN 17440	ANALISI CHIMICA INDICATIVA				CARATTERISTICHE MECCANICHE (stato solubilizzato)			
		C max	Ni	Cr	Mo	Durezza	Allungamento	Carico di rottura	Carico di snervamento
						HB max	A %	R N/mm²	Rp (02) min. N/mm²
304	4301	0,07	10	19	-	190	45	510 ÷ 690	200 (180)
304 L	4306	0,03	11	19	-	180	45	490 ÷ 690	180
316	4401	0,07	13	17	2,3	190	40	510 ÷ 690	200 (180)
316 L	4404	0,03	13	17	2,3	190	40	490 ÷ 640	200 (180)
321	4541	0,08	10	18	Ti 5 x C	185	40	490 ÷ 690	200

* I valori indicati sono validi per lunghezze inferiori a 2,5 volte idiam. est.

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